

Date: 2020/06/03

# HIGGSTEC INC. NO. 38, LIGONG 1ST ROAD, SEC. 2, WUJIE YILAN HSIEN, 26841, TAIWAN (R.O.C.)

The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By	:	HIGGSTEC INC.
Sample Description	:	TOUCH PANEL
Style/Item No.	:	TXXXX-5RBXXXX-XXXXXXXXXXXXXXXXXXXXXXXXXXX
Sample Receiving Date	:	2020/02/17 and 2020/05/15
Testing Period	:	2020/02/17 to 2020/03/12 and 2020/05/15 to 2020/05/22
Test Requested	:	(1) As specified by client, the sample(s) was/were tested with reference to RoHS Directive 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
		(2) As specified by client, to test Halogen-Chlorine, Bromine in the submitted sample(s).
Test Result(s)	:	Please refer to next page(s).
Summary	:	(1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

\* This report is combined with CX/2020/20064 \*





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# **Test Report**

Report No: CX/2020/20064A

Date: 2020/06/03

# **1. Material Fraction Composition**

Table 1 The results of screening and chemical test

No.	Type of Components		Description	Figure	MDL Category	Scree	ening	UV	ICP-OES	GC-MS	GC-MS	Other	Note
				3		Element	Data	Cr (VI)	Pb/Cd/Hg	PBB/PBDE	Phthalate	Chemical Test	
	TOUCH PANEL	1.1	WHITE LABEL WITH BLACK PRINT (CX/2020/20064	5124-19110079-0360	Polymers	Pb Cd Hg Cr Br Cr(VI) PBB	n.d. n.d. n.d. n.d. n.d.					Refer to Table 2	
	-		No.1.1)			PBDE BBP DBP DIBP DEHP Pb	n.d. n.d. n.d. n.d. n.d.				   		
1		1.2	WHITE FILM WITH ADHESIVE (CX/2020/20064 No.1.2)		Polymers	Cd Hg Cr Br Cr(VI) PBB PBDE BBP DBP DIBP DIBP DIBP	n.d. n.d. n.d. n.d. n.d. n.d. n.d.					Refer to Table 2	
		1.3	BLACK PLASTIC HOUSING (CX/2020/20064 No.1.3)		Polymers	Pb       Cd       Hg       Cr       Br       CY(VI)       PBBE       BBP       DBP       DIBP       DEHP	n.d. n.d. n.d. n.d. n.d. n.d. n.d. n.d.					Refer to Table 2	

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		Build Duild											
No.	Type of Components		Description	Figure	MDL Category	Scree	ening	UV	ICP-OES	CP-OES GC-MS GC		Other	Note
NO.	rype of components		Description	rigure	WDL Category	Element	Data	Cr (VI)	Pb/Cd/Hg	PBB/PBDE	Phthalate	Chemical Test	Note
	TOUCH PANEL	1.4	GOLDEN METALLIC PIN (CX/2020/20064	~	Metals	Pb Cd Hg Cr Br Cr(VI) PBB	n.d. n.d. n.d. n.d. n.d.			-			
			No.1.4)	- A		PBB PBDE BBP DBP DIBP DEHP Pb	   n.d.						
		1.5	CABLE		Composite Material	Cd Hg Cr Br Cr(VI) PBDE PBDE BBP DBP DIBP	n.d. n.d. n.d. n.d. n.d. n.d. n.d.					Refer to Table 2	
1		1.6	TRANSPARENT POLYMER SHEET WITH GRAY PRINT (CX/2020/20064 No.1.6)		Polymers	DEHP Pb Cd Hq Cr Br Cr(VI) PBB PBDE BBP DBP DBP DIBP DIBP DEHP	n.d. n.d. n.d. n.d. n.d. n.d. n.d. n.d.					Refer to Table 2	
		1.7	TRANSPARENT GLASS (CX/2020/20064 No.1.7)	AIL **	Composite Material	Pb Cd Hg Cr PBB PBDE BBP DBP DBP DBP DBP DBP	n.d. n.d. n.d. n.d. n.d.					-	

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Table 2 The test results of Halogen (Unit: mg/kg)

			Result						
Test Item (s):	Method	MDL	1.1 (CX/2020/20064 No.1.1 in Table 2)	1.2 (CX/2020/20064 No.1.2 in Table 2)		1.5	1.6 (CX/2020/20064 No.1.6 in Table 2)		
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	With reference to BS EN 14582	50	n.d.	n.d.	n.d.	n.d.	n.d.		
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	(2016). Analysis was performed by IC.	50	n.d.	n.d.	n.d.	n.d.	n.d.		

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		MDL (mg	g/kg)		Screening			Test Item (s)	Unit	Method	MDL
Test Item	Category Substance	Polymers	Composite Material	Metals	threshold (mg/kg)	Test m	ethod	PBBs	Onic	metriou	(mg/kg)
	Pb	50	100	100	500			Monobromobiphenyl	mg/kg		5
	Cd	50	50	50	50	With refe	rence to	Dibromobiphenyl	mg/kg		5
	Hg	50	100	100	500	(2013)		Tribromobiphenyl	mg/kg	1	5
	Cr	50	100	100	500			Tetrabromobiphenyl	mg/kg		5
Screening	Br	50	100	n.a.	250			Pentabromobiphenyl	mg/kg	1	5
_	DIBP	5	00	n.a.	500	With refe	rence to	Hexabromobiphenyl	mg/kg	-	5
	DBP	5	00	n.a.	500	IEC 62		Heptabromobiphenyl	mg/kg	-	5
	BBP	5	00	n.a.	500	20	17	Octabromobiphenyl	mg/kg		5
	DEHP	5	00	n.a.	500	(moo	dify)	Nonabromobiphenyl	mg/kg		5
	•							Decabromobiphenyl	mg/kg	With reference to IEC	5
Test Horn (s)	Unit		Test meth				MDL	PBDEs		62321-6 (2015) and performed by GC/MS.	
Test Item (s)			Tes	st method			WIDL	Monobromodiphenyl ether	mg/kg		5
Lead (Pb)	malka	With reference	ce to IEC 6232	21-5 (2013)	and performe	ed by	2	Dibromodiphenyl ether	mg/kg		5
Cadmium (Cd)	mg/kg	ICP-OES.					2	Tribromodiphenyl ether	mg/kg	1	5
Moroury (Ha)	mg/kg	With reference to IEC 62321-4 (2013)			and performed by		2	Tetrabromodiphenyl ether	mg/kg	7	5
Mercury (Hg)	mg/kg	ICP-OES.	2	Z	Pentabromodiphenyl ether	mg/kg		5			
Hexavalent	ma/ka	With reference	ce to IEC 6232	21-7-2 (201	7) and perform	ned by	8	Hexabromodiphenyl ether	mg/kg		5
chromium Cr(VI)	mg/kg	UV-VIS. (For	Polymers and	Electronics	s)		0	Heptabromodiphenyl ether	mg/kg		5
Hexavalent	ug/om²	With reference	ce to IEC 6232	21-7-1 (201	5) and perform	rmed by 0.1		Octabromodiphenyl ether	mg/kg		5
chromium Cr(VI)	µg/cm²	UV-VIS. (For	Coatings on M	Metals) (#2)				Nonabromodiphenyl ether	mg/kg		5
								Decabromodiphenyl ether	mg/kg		5
								DIBP (CAS No.: 84-69-5)	mg/kg		50
								DBP (CAS No.: 84-74-2)	mg/kg	With reference to IEC	50
								BBP (CAS No.: 85-68-7)	mg/kg	62321-8 (2017). Analysis was performed by GC/MS.	50
								DEHP (CAS No.: 117-81-7)	mg/kg		50

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- 1. mg/kg = ppm
- 2. MDL = Method detection limit
- 3. n.d. = not detected or lower than MDL
- 4. "---" = not conducted
- 5. n.a. = not applicable
- 6. " " = Not Regulated
- 7. The XRF result of Br for metal sample is conducted from semi-quantitative method of polymer. If the Br result is shown as n.d., the reading will be less than 100ppm.

# 8. (#2):

- a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm<sup>2</sup>.
  The coating is considered to contain Cr(VI).
- b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 μg/cm<sup>2</sup>). The coating is considered a non-Cr(VI) based coating.
- c. The result between 0.10 μg/cm<sup>2</sup> and 0.13 μg/cm<sup>2</sup> is considered to be inconclusive - unavoidable coating variations may influence the determination.

- 9. Magnetic samples can not be located on test position and there are breakdown risks on XRF equipment. Therefore, this kind of sample will be conducted chemical test directly.
- 10. If the test result by EDXRF analysis is greater than XRF screening threshold, the test sample should be further conducted by chemical test.
- 11. The statement of compliance conformity is based on comparison of testing results and limits.

Mark	Description of Mark										
*1	The sample weight is not enough to conduct chemical tests.										
*2	The item is exempted from EU RoHS directive.										
*2	The item might be exempted from EU RoHS directive.										
*3	The result was retested after regetting the same sample from client.										
*4	The sample is provided separately from the client.										
*5	Adopting modified IEC 62321-7-1(2015), due to the test area less than 25 cm <sup>2</sup>										
*6	The test item was tested by dry base.										
*7	This sample follows requirement of client to conduct directly chemical tests.										

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